Leisure Activities

The Incredible Idea Company

We make FUN easy!®

"Games Built to Last"



Owner's Manual

This manual contains all of the information you need in order to successfully set-up and operate your Inflatable Game.

"Games Built to Last"

Experience, knowledge and good, sound business principles. That's the combination we hope you are looking for from your inflatable manufacturer. We are firmly committed to providing you with the best possible buying experience and in maintaining a high level of customer satisfaction. Leisure Activities Co.,LTD. is founded on these fundamental principles:

- Build Quality Products
- Offer Affordable Pricing
- Provide Outstanding Customer Service
- Deliver On-Time, Anywhere... Worldwide!
- Stand Behind The Products We Sell 100%

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Thank You For Your Purchase!

Thank you for purchasing a new inflatable game product from Leisure Activities Co.,LTD.. If you have purchased from us before, then you know that the products we manufacture are dependable and durable. If this is your first purchase, then you will soon learn that we are a company committed to providing the highest level of customer service to all of our customers. We stand behind every product we manufacture and sell. It is very important that you read this manual in its entirety before setting up and operating your new game. This manual will explain in detail how to set up your game, check your site location, and how to repack your game after use. It will also explain some good general information that will be helpful in numerous situations. If you read this manual and have suggestions, please feel free to contact us with your comments at (86)532-8691-1968 or email us at info@Leisureactcn.com. Thanks again, and we hope you enjoy years of uninterrupted service with your new inflatable product(s).

Upon Arrival/ Inspection

Due to the fact that we manufacture over 100 products, we cannot fully state all of the items you will receive with your new game in this manual. However, you should receive a minimum of the following components:

- Inflatable Game bagged or wrapped on a pallet
- Inflation Fan(s) (If applicable)
- Accessories Bag (If applicable)
- Specific Set Up Instructions for the product you purchased
- Certificate of Manufacture

We take great care in packaging our products for shipment. However, there are times items may be damaged in transit. Please take a few moments to inspect all inflatables and accessories upon arrival for damage from transport. If there is damage, you will need to contact the shipper to file a claim. Please feel free to call our office at (86)532-8691-1968, or email us at info@Leisureactcn.com, for assistance in the event you need to file a claim. Leisure Activities Co.,LTD. is not responsible for damage incurred in shipping products to the customer. We understand that time is of the essence in damage claims, and we will work diligently to help you resolve any situations that may arise.

Fill in Your Information for Future Reference

Your Name:.....

Date of Purchase:...../...../.....

Game Type:.....

Serial #:.....

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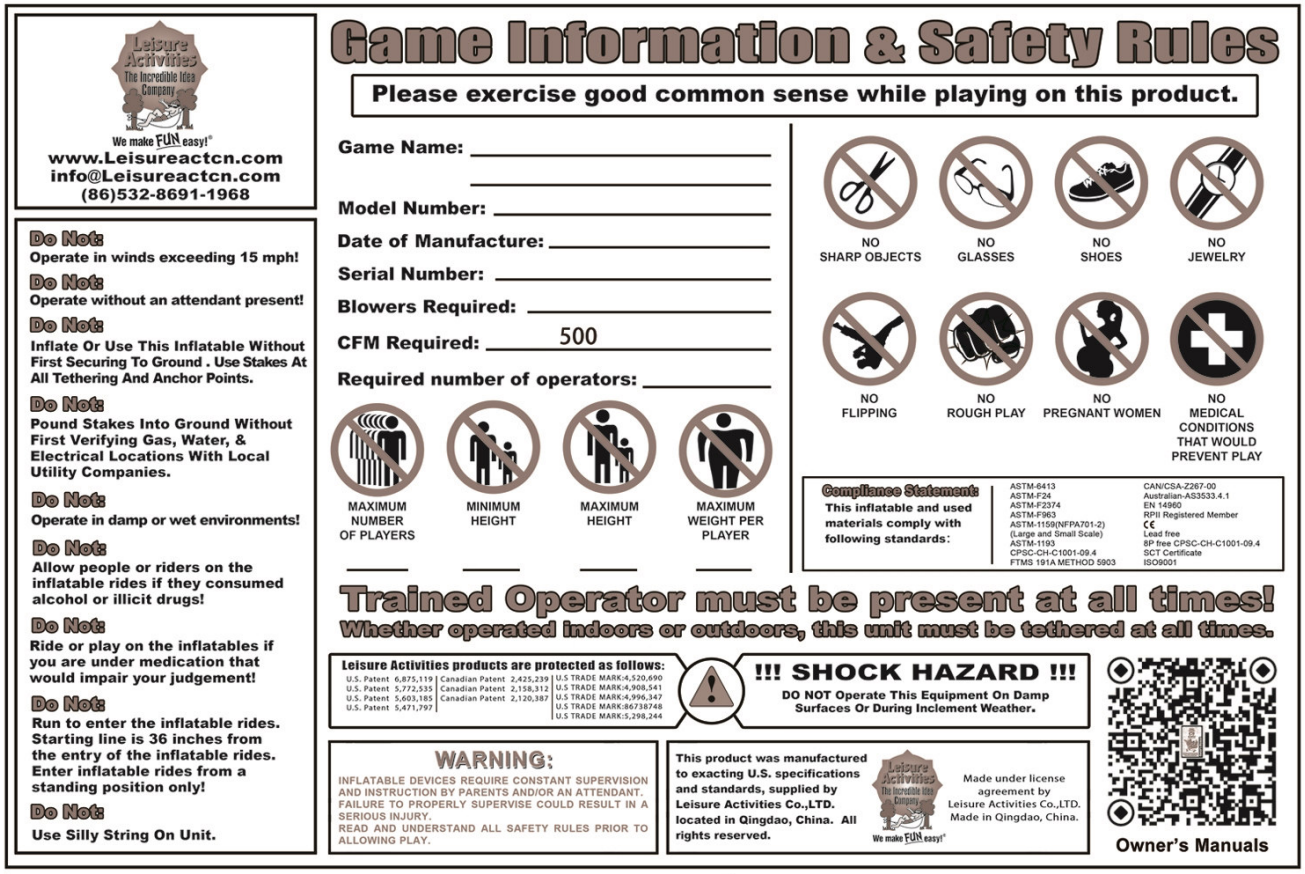
Labels & Signage

These are some of the typical signs you will find on your inflatable(s) upon arrival.













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Safety Rules

When operated properly, and according to the following rules, Inflatables Games are a safe, and a fun form of entertainment that will thrill participants at any event. It is imperative that operators follow these safety rules when operating their inflatable games.

- If power should go off during the time that children or adults are playing, the inflatable game may deflate rapidly. Ask all occupants to immediately sit down, then a responsible game attendant should direct the evacuation of all occupants.
- Do not inflate in high winds or rain. High winds are considered to be 15 m.p.h. or higher.
- Unload all occupants and deflate the ride if the wind becomes excessive.
- Use an adequate three wire extension cord, min. 12 gauge for 50ft. Never cut or remove the round grounding pin from the cord.
- Always connect a GFI extension cord adaptor to any extension cord before plugging into a power source. This reduces the possibility of shock in wet environments. A GFI extension cord adaptor can be purchased at most Do-It-Yourself type stores.
- Check the GFI operation at least once per event.
- Before staking games into the ground, obtain marking and location information from the utility companies if there is a possibility of striking underground utilities. Also, ensure there are no underground irrigation pipes, electric wires, gas lines, or telephone cables that the utility company or property owner may have installed.
- Limit occupants to the number specified on the label or in the owner's manual.
- Always ensure that there is adequate clearance around and above the ride. Look for tree limbs and electrical wires that may pose a hazard.
- Do not allow any children or adults in the rear of the game or near the electric blower fan at any time.
- Do not put fingers/hands into fan intake, fan outlet, fan motor, or fan motor housing when running.
- Never roll up or pack an inflatable when wet unless you plan to dry it that same day.
- Never use chlorine based cleanser or bleach to clean, as this may damage the thread or vinyl.

REMEMBER, the Operator is ultimately responsible for the majority of injuries that happen on inflatable games. Pay Attention and Be Aware of what your Customers are doing at all times!



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Site Layout

- Pick a location free from overhead electrical power or telephone lines. Location should be free from trees that could damage or stain the Inflatable. An unobstructed area should be maintained for 5 feet around and above the perimeter of the Inflatable.
- Contact all utility companies and have all underground utility lines properly located so no accidental contact occurs when driving stakes.
- Ensure there are no underground irrigation pipes or other utilities that the property owner has installed.
- Place your ground cover sheet over the site where you want the Inflatable to stand.
- Keep the front of the Inflatable clear and accessible at all times.

Recommended Tools and Equipment:

(1) Heavy Hammer
(1) Ground Cover Sheet
(1) 50' or 100' 12AWG Extension Cord
(1) Hand Truck and/or 4 Wheel Dolly
(1) Pair Safety Glasses or Goggles
(1) G.F.I. Extension Cord Adaptor

Inflatable Installation Procedures

1. Unroll and position the inflatable on the ground cover sheet with the inflation tube located to the rear of the Inflatable. ***Note:*** *If rolled up properly, the rear of the Inflatable is the end where you start unrolling. (Make a mental note of how the outside seams of the game are positioned as you unroll the game. This will be beneficial when you reroll the game later.)*
2. Stake the inflatable before inflating. Be sure the stake heads are away from the inflatable to avoid abrasion or nicking the game while hammering.
3. Locate the inflation fan in an area that is not in a direct pathway, if possible, from the game. Be sure the fan is on a flat and dry surface.
4. Plug the fan power cord into the GFI extension, and then plug the GFI extension into the extension cord. Connect the fan cone to the inflation tube. Many games have two inflation tubes. Use the one that is most convenient, or will cause the least obstruction. Close off the unused inflation tube.
5. Plug the extension cord into the power source. Check the GFI to ensure operation. Locate the on/off switch *(if applicable)* on the fan and turn it on. Observe the inflation of the inflatable as it rises.
6. Check the inflation tube to make sure it is properly attached to the blower fan. The inflation tube must be properly closed around the fan outlet cone to prevent large air leakage. Do not place fingers or hands into the fan intake or outlet when the fan is operating. Do not allow any children or adults in the rear of the game or near the electric blower fan at any time.

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❼ Once inflated, check for any rips, holes, or damaged seams.

❽ When properly inflated, all inflated areas of the game will become pressurized and firm.

Operating Instructions

The following instructions must be read and adhered to by every individual that will operate your inflatable game:

- The inflatable should not be operated if the wind exceeds 15 m.p.h., or at temperatures of less than 40 degrees F.
- The operator should make sure all buckles on the fans and tie-downs are attached properly and in good condition before operating.
- Operator should remove all debris from the inflatable prior to allowing persons in for the next ride.
- Operator should only allow persons of the same age/size group in the inflatable at the same time.
- Follow Manufactures recommend number of players on the game at any one time, ***please bear in mind that it is always best to go under the maximum number if possible for the safety of the participants.***
- Operator should make sure that no one enters the inflatable with shoes on, eyeglasses or sharp objects in their hair or clothing.
- Operator should observe persons at all times while they are in the inflatable.
- Operator should be close enough to be able to warn against flips, piling on, wrestling, bouncing against side, grabbing net or bouncing too close to each other. Operator should ask anyone doing these things, after being warned, to leave the inflatable immediately.
- The operator should point out and make customers aware of the posted warning sign on the front or side of the inflatable.
- Operator should watch for any signs of deflation such as sagging , wrinkling or distortion. If observed, the operator should ask the people in the inflatable to unload. The operator should keep them calm as there is no danger.
- Operator should keep all spectators outside the inflatable and at least 3 feet away from the sides.
- Operator should Enter inflatable rides from a standing position only.
- Extreme games and water activities are very intense to the structure and fabric of every inflatable. These have a lot of forces against the water rides from the users and also the weight of the water puling in different directions. Refer to the specification sheet for the maximum weight of each player. No rough play on inflatables. PA does not allow standing water, all water must be drained off the inflatable. for all other states, do not let water get deeper than 8 inches.

Continued on the next page ☞

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Operating Instructions

- Instruction on how to connect the wet inflatables to a water source

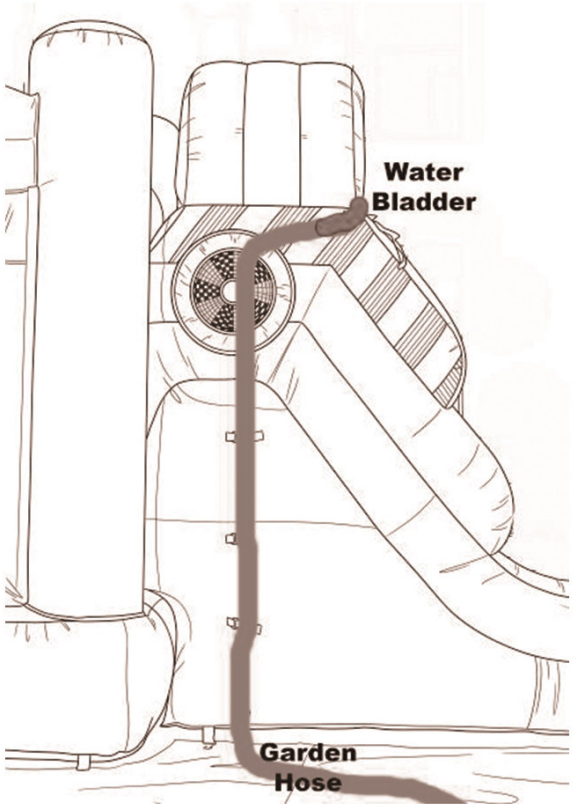
1.Insert the Hose: Insert the end of a standard garden hose into the water bladder tube attached to the unit, sliding it in about two feet.

2.Secure the Entry: Fasten the hose in place using the hook and loop straps sewn onto the entry part of the water bladder tube.

3.Inflate the Unit: Turn on the blower and fully inflate the unit.

4.Anchor the Hose: Once inflated, use the hook and loop straps sewn onto the unit under the water bladder to secure the hose against the side of the inflatable.

5.Turn on the Water: Turn on the water supply using minimal pressure, allowing the water to slowly fill and stream out of the bladder holes.



6.Adjust the Pressure: Do not over-pressurize the water bladder. If the water pressure is too high, water will spray out where the hose connects to the bladder tube. If this happens, immediately turn down the pressure at the source.

- If the inflatable loses power and starts to deflate, if you are unable to exit the unit prior to deflation – there is an emergency roof exit located at the top of the unit.
- Look up and locate the large zipper with the "EXIT" sign next to it.
- Simply unzip the zipper and exit the unit thru that emergency exit.



- Starting line is 36 inches from the entry of the inflatable rides.
- Check stakes regularly to ensure they are tight.
- Check the blower/inflation tube regularly to ensure there isn' t any excessive leakage.
- Check GFI at least once per event after initial setup.
- Prohibit excessive rough play by occupants.
- Keep clean and dry. If the inflatable gets wet, dry it that same day by blowing air through it. ***Note:*** *Never roll up or pack an inflatable when wet.*

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Operating Instructions Continued

- Do not allow any children or adults in the rear of the game or near the electric blower fan at any time.
- Do not allow people or riders on the inflatable rides if they consumed alcohol or illicit drugs.
- Do not ride or play on the inflatable's if you are under medication that would impair your judgement.
- Do not run to enter the inflatable rides.

Deflation & Packing Instructions

Before Deflating:

- Inspect for any damage and repair as necessary.
- Clean and dry. Blow baking soda through game, if needed, to remove odor.
- Buckle any plastic snaps to reduce the possibility of entanglement in the netting.
- Do not allow any children or adults in the rear of the game or near the electric blower fan at any time.
- Unplug electric blower fan at the power source.
- Loosen first inflation/deflation tube strap and remove tube from blower cone. Make sure tube is pulled away from the inflatable and is straight so all the air is discharging.
- Loosen second inflation/deflation tube strap and pull tube away from inflatable making sure it is straight so all air will discharge, if applicable.
- While the inflatable is deflating, remove stakes, put blower fan away, and store extension cord(s).
- Begin folding inflatable as shown on the Roll Diagram, *Page 8*. Once you make the folds, you will notice that air is still inside the game. Start at the front and walk in stocking feet to the back removing most of the air. Work the air out towards the back of the game through the inflation tube.

Cleaning Your Inflatable

- Do not use M.E.K.(Methyl Ethyl Ketone) to try and clean your inflatable, as this will damage the vinyl.
- Do not use a chlorine based cleaner or bleach to clean, as this may damage the threads.
- Do not use any cleaning products containing alcohol to try and clean your inflatable, as this will damage any printing that may be on your inflatable.
- Use water and/or cleaner sparingly by "sponging." Excessive water or cleaner may penetrate the seams and collect inside of the tubes. Also, "bubbling" from the seams during operation may occur. This will last for a short time and will dry out if the sun is out within 1/2 an hour.

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Inflatable Game Rolling Procedure

This is a Typical Example for Most Inflatables:

Step 1: Before breaking down any game, you should remove all accessories that may be applicable to the game. Also be sure to use a quality broom and sweep the surface of the game free of any debris. Check to make sure that no sharp objects have fallen into the seams of the game, i.e. pens, pencils, etc... Items such as these can cause minor/major damage to the game during the rolling up process.

Step 2: Unplug the blower, as the game begins to deflate, go around and open all of the deflation flaps that are located on the sides of the game. It is best if you pull these flaps open, and then stick them back onto the hook & loop in an open position. Allow the game to drop in a natural state. Any walls may have a tendency to fall outward. You may want to coax them back towards the middle as they drop. DO NOT SHIFT THE BASE OF THE GAME AS IT IS DEFLATING. Shifting the base of the game will not hurt the inflatable, but it will make rolling the game more difficult. An inflatable game will take between 5-15 minutes to completely deflate.

Step 3: In *Step 1* of the Inflatable Installation Procedures, you were asked to note the position of the outside seams of the game. The outside seams are located at the very base of the game all the way around. The outside base seams are designated with a colored binding strip sewn onto the edges . They are the only seams of the game where the material is turned out, and the stitching is visible . This is important to remember, because you will need to recreate this now. Once the game has deflated, fold the outside walls in towards the middle of the game. Try to do as neat of a fold as possible. Make the material as flat as possible. At this point you are now going to SEAM OUT the game. Go around on all four sides of the game, and pull out and expose the outside seams of the game. Pull these seams out tight. Be sure the seams are straight.

Step 4: Folding the game. You will need a second person to help you fold the game. At this point you want to fold the game in thirds. As a rule of thumb, look at the top of each outside edge, and follow it to where you may see a color change . This is where you may want to create a fold. You should place your foot on one end of the game at this point, and have your helper place their foot at the other end of the game in the corresponding location. On the count of 3, you should both fold the game over. You will not always get a perfect fold the first time, so be sure to walk down the game and straighten out the seam. Repeat this procedure for the other half of the game. At this point, the game should be about 3-4'W X whatever length applies.

Step 5: The Roll. Prior to rolling the game, you should make sure that at least one of the inflation tubes is extending from the game. This is important, because as you roll the game up, air will escape through this tube, and the game will roll much better, and flatter. Start your roll from the end where people enter and exit the game. DO NOT ROLL THE GAME UP FROM THE BACK TOWARDS THE FRONT. Two people should begin by rolling the game up very much the same way that you would roll a sleeping bag. Grab the end very tightly, squeeze the material, and begin to roll the game. As you progress with the roll down the game, be sure that

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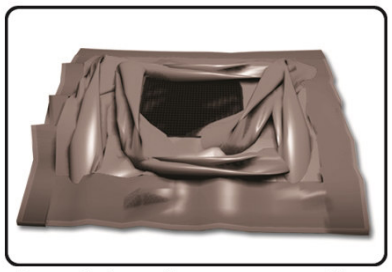
Inflatable Game Rolling Procedure Continued

the roll is straight and tight. When you get to the end of the game, the roll is heavy SLOW DOWN! When you get to the last push, allow time for the last bit of air to escape. Tie the string that should still be lying on the ground around the roll. Be sure you tie a tight slipknot around the roll. (We recommend using Leisure Activities Co.,LTD. Game Strap)

Step 6: Stand the game on end. Place the transport/storage bag over one end of the game and work it down as far as you can. It is important that you work the bottom of the bag down to the top of the roll. Rotate the game 180 degrees, and pull the bag up over the top of the game. Tie the bag closed. Lay the game onto a four wheel dolly and roll it back to your designated storage area. Use the two wheel dolly to transport the blower and accessories back to same area.

Please refer to the diagram below for assistance on rolling the game

Game Roll Diagram



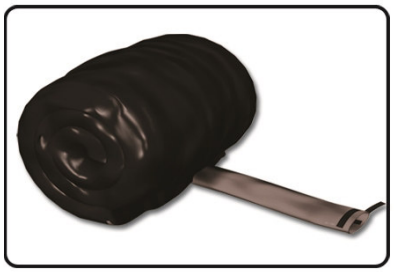
Step 1: Lay the game out flat. Seam all edges.



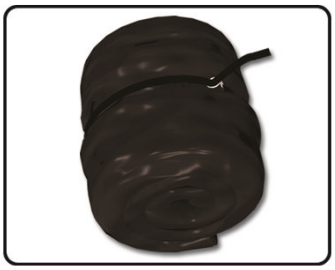
Step 2: Fold the game in 3rd' s by folding one side in.



Step 3: Fold in the other side.



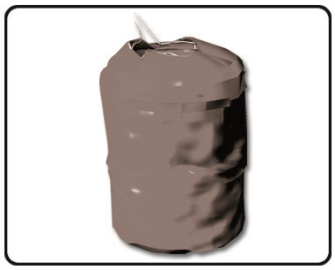
Step 4: Roll the game into a roll by starting at the front and working back towards the inflation tube.



Step 5: Use a game strap to secure the roll.



Step 6: Place the game into a Game Bag or Game Wrap.



End Result

WARNING: Inflatable Games are very heavy. Do not attempt to roll or move these games by yourself. When lifting any type of heavy weight, be sure to lift with your legs and not your back. If in doubt about your ability to move something, GET HELP.

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Return Policy

It is important to us that you are 100% happy with your purchase. If you are not, please return complete, unused, unwashed purchases within 10 days of receipt of your order.

Return/Exchange Conditions:
Merchandise must be complete, unwashed and/or unused condition, in original, unopened packaging with all tags, instructional brochures and promotional materials still securely attached for any refund, exchange or credit to be issued. Buyer is responsible for all shipping charges on returned and/or exchanged merchandise. All sales become final after 10 days of receipt of your order. Refunds paid by Visa or through PayPal will be credited in the same manner. Please allow 10 business days after our receipt of your returned products to process a refund or exchange.

For any item purchased from Leisure Activities Co., LTD and returned for reasons unrelated to a warranty clam, a restocking fee of Twenty-Five percent(25%) of the price of the item(s) returned will be paid by buyer. Any items that we deem unable to re-sell for full price based on the condition received (ie. NOT in the original condition) will be deemed unacceptable. Any and all returned items must be in unused, unwashed and re-saleable condition – no exceptions.

Please note, promotional, clearance, sale, seasonal and special-order products are final sale only.

International Returns (US Customers):
Due to high brokerage fees returns will only be accepted if sent using USPS. We will refuse any returns sent via a courier service such as FedEx or UPS. Returns marked COD for insufficient postage will be refused and automatically returned to sender. Please send your packages insured and with delivery confirmation/tracking (so we both know that is has been shipped and delivered). We are not responsible for returned items being lost or damaged in the mail.

If you are returning products from outside of China, please fill out any customs documents with "Product RETURN to China - $0 value". Please do not indicate a dollar value on returns as we will be charged tax by China customs. If this occurs, costs incurred will be deducted from your return/credit amount.

Summary:
- Shipping Charges are NON-refundable
- Packages must be returned complete
- NO Returns on used or washed items
- 20% Restocking Fee to be assessed on any refund
- All sales become final after 10 days of receipt of order

Disclaimer:
Any and all information contained on this website, including information relating to medical and health conditions, products and treatments, is for informational purposes only. EnviroChic Products does not guarantee either the quality or the suitability of goods sold for any particular purpose, nor does it guarantee the safety and security of users of these products and accepts no liability for defective products and/or incorrect data relating to goods suppliers and included on its website.

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Maintenance and Inspection

- The unit can be easily cleaned with a cloth or light brush. Use a vinyl cleaner and rinse thoroughly to remove detergent before storing.
- Do not pack the unit when wet. If this is unavoidable lay the unit out to dry at the earliest opportunity.
- The unit should be inspected regularly for damage. If there is evidence of tearing at the anchor points or vinyl panels, the unit should not be used until the repair has been completed.

Repairs





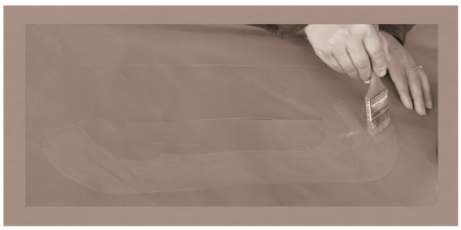
STEP 1: Cut an oval or round vinyl patch approximately 4" larger than the cut.



STEP 2: Mark the area for glue.



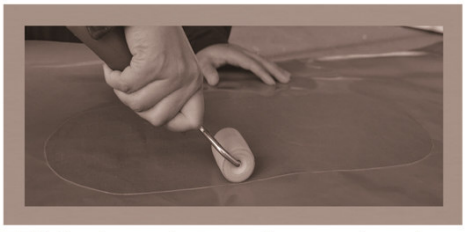
STEP 3: clean the area around the tear, and clean the patch surface.



STEP 4: Apply vinyl Glue(HH-66) on the patch and on the surface of the inflatable.



STEP 5: Allow the manufactures recommen ded drying time before ap plying the patch to the flatable as indicated on the label on the container. Heat the glue glued area with heatgun to active the glue. (glue should be warm to toutch not hot. WET GLUE PATCH WILL NOT STICK WELL)



STEP 6: place the patch covering the cut area and apply pressure for 1 minute. Refer to the glue manufactures labelfor the recommended time for glue to dry once the patch is applied. use roller to press the patch evenly to stick together.

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Daily Checklist

- Ensure maximum winds are less than the manufactures recommended wind speed requirement for unit.
- Ensure temperatures are greater than 40° F.
- Ensure that a minimum 12 gauge 3 wire extension cord is used with the blower and is connected to a CFCI (Ground Fault Circuit Interrupter).
- Ensure there are no obstructions in the blowers and their inflation tubes.
- Ensure unit is properly inflated.
- Ensure all tether points are secure.
- Ensure all deflation zippers and flaps are closed.
- Walk around the unit and inspect seams and search for wear damage.

After reviewing all the important information contained in this manual, please remember to store this manual in a safe place for future reference. Thank you for your purchase!

NOTES

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Limited Warranty

Limited Warranty: Seller hereby warrants to Buyer that any new Products purchased from Seller shall be free from defects in material and workmanship, for a period of one (1) year from the date of delivery (the "Warranty Period"). Seller shall only be liable under this limited warranty (the "Limited Warranty") if the Product is used in the manner intended by Seller as specified in the written instructions furnished with the Products.

Under and pursuant to this Limited Warranty, Seller shall, during the Warranty Period, be liable for the repair and/or replacement of any part(s) of the Products that fails as a result of a defect in the material or workmanship used in the manufacture of the Products. All requests of Buyer for warranty repair or replacement are subject to product inspection at Seller's factory in 2442 23rd St N BLDG C, St Petersburg FL 33713. Buyer is responsible for all costs of shipping the Product to Seller's factory for such inspection.

Notwithstanding the foregoing, blowers and non-Seller manufactured products, which have been incorporated in the Products by Seller, are warranted directly by the respective manufacturer. For blower trouble-shooting or warranty, please refer to the blower manufacturer manual, which is found in the blower box. There shall be no warranty for misters, soaker hoses or zippers; however, certain other accessories supplied by Seller have a thirty (30) day warranty from date of shipment.

The Warranty provided shall not cover failure due to negligence, misuse, deliberate abuse, nor improper storage, installation and/or maintenance. Any use of the Products inconsistent with the Products' operating instructions shall void the Warranty in its entirety. Any modification of the Product, other than proper installation of Seller provided accessories, shall void the Warranty in its entirety. Any repair or service performed on the Product, unless made by Seller, an authorized service representative of Seller or by the Buyer, in a manner consistent with the following, shall void the Warranty in its entirety:

While the Warranty gives reason to buy from Seller, Buyer must understand that performing their own repairs on the Products is a standard part of owning inflatables, especially (but not limited to) Seller Products incorporating water games. If a hole or small tear occurs, Buyer may repair the Products with the repair kit included with the Products.

While every effort has been made to provide accurate information, Seller is not responsible for errors and/or omissions within its catalog and any dimensions shown within the catalog are approximations only and are not a guarantee of final product dimensions. The color, artwork and design of Seller Products are subject to change without prior notice and such changes shall not be considered defects. Seller reserves its right to change, without notice, the Warranty, terms and conditions, prices and specifications offered by Seller.

Seller makes no other warranties, either expressed or implied on its line of products. Any and all used Products sold by Seller are sold "as is" and without warranty. Further, any and all prototypes sold by Seller are sold "as is" and without warranty.

Cancellation: Cancellation of all or part of any order is subject to Seller's prior written consent in each instance. If cancellation is permitted, Buyer agrees to pay to Seller all expenses incurred and damage sustained by Seller on account of the cancellation, plus reasonable profit.

Return / Exchange Policy: It is important to Seller that Buyer is satisfied with the Products. Should Buyer not be pleased, Buyer is permitted to return Products within fifteen (15) days of receipt subject to the following:

Condition of Products: In order to qualify for a refund, exchange or credit, the returned Products, or any portion thereof, must be complete, unused, unwashed and in the original unopened packaging with all tags, instructional brochures and promotional materials still securely attached. Buyer shall be responsible for all shipping costs associated with any return or exchange of Products.

Refunds: Any refund of Price, or portion thereof, shall be credited to Buyer in the same manner as payment made for the Products.

Return Fee: For any Products returned for reasons unrelated to a warranty claim, a restoking fee of twenty-five percent (25%) of the Price of the Products shall be paid by the Buyer.

Method of Return: Returns shall only be accepted if the Products are sent to Seller via U.S. Postal Service. Seller will refuse shipment of any return not shipped via U.S. Postal Service. Seller will refuse any shipment marked C.O.D. Any and all shipments must be insured and capable of being tracked. Seller is not responsible for Products lost or damaged in shipping.

All sales become final sixteen (16) days after Buyer's receipt of the Products.

Notwithstanding the foregoing, all sales of promotional, clearance, sale, seasonal and special-order or custom Products are final and not eligible for refund or exchange.

Custom Products: Seller shall provide to Buyer 3D renderings of proposed Custom Products for Buyer review and approval prior to commencement of manufacture. Seller shall consult with Buyer to resolve any design concerns prior to commencement of manufacture, however, Seller shall not be responsible for any design defect related to Buyer approved renderings nor shall Seller be held liable for any incidental, consequential, punitive, reliance, delay or special damages, losses or expenses arising out of or related to Custom Products manufactured by Seller or in any way connected with the use of, or inability to use, the Custom Products for any purpose whatsoever.

Please visit our website for the most up to date Limited Warranty and Terms & Conditions information. However we will not be responsible for errors or omissions.

Please Note: Our Limited Warranty and Terms & Conditions are subject to change without notice. Please visit our website for the most up to date Limited Warranty and Terms & Conditions information.

“Games Built to Last”

“We make FUN easy!®”

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